

Andon Summary Report

Date Range: 01-11-2025 to 30-11-2025

Open Problem

1

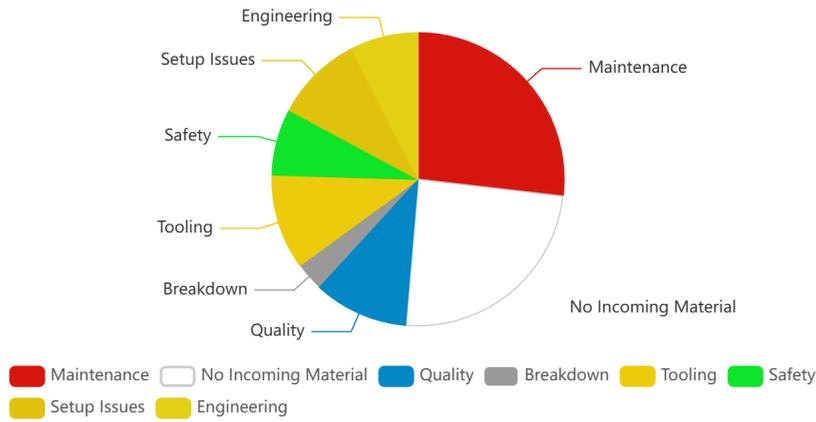
Close Problem

476

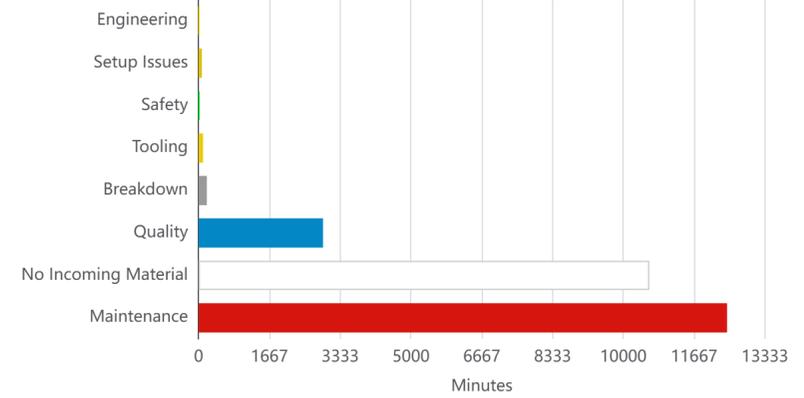
Total Problem

477

Problem Count Summary



Problem Solution Summary



Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
1	2025-11-17 10:00:24	Machine one	Line 1	Maintenance		2025-11-19 11:21:35	2 days 1 hr 21 mins	Closed		
2	2025-11-17 10:00:24	Machine one	Line 1	No Incoming Material		2025-11-19 10:53:24	2 days 53 mins	Closed		
3	2025-11-17 17:08:56	Machine one	Line 1	Quality		2025-11-19 11:21:39	1 day 18 hrs 12 mins	Closed		
4	2025-11-19 10:52:00	Machine one	Line 1	Breakdown		2025-11-19 11:21:40	29 mins 40 secs	Closed		
5	2025-11-19 10:53:29	Machine one	Line 1	No Incoming Material		2025-11-19 10:57:10	3 mins 41 secs	Closed		
6	2025-11-19 11:00:36	Machine one	Line 1	No Incoming Material		2025-11-19 11:06:24	5 mins 48 secs	Closed		
7	2025-11-19 11:08:08	Machine one	Line 1	No Incoming Material		2025-11-19 11:17:15	9 mins 7 secs	Closed		
8	2025-11-19 11:21:48	Machine one	Line 1	No Incoming Material		2025-11-19 11:22:23	35 secs	Closed		
9	2025-11-19 11:22:37	Machine one	Line 1	No Incoming Material	2025-11-19 11:23:18	2025-11-19 11:23:32	55 secs	Closed		
10	2025-11-20 10:42:55	Machine one	Line 1	Breakdown		2025-11-20 10:53:39	10 mins 44 secs	Closed		
11	2025-11-20 10:53:58	Machine one	Line 1	Breakdown		2025-11-20 10:54:40	42 secs	Closed		
12	2025-11-20 10:58:43	Machine one	Line 1	No Incoming Material		2025-11-20 10:59:20	37 secs	Closed		
13	2025-11-20 10:59:42	Machine one	Line 1	No Incoming Material		2025-11-20 11:01:30	1 min 48 secs	Closed		
14	2025-11-20 11:03:28	Machine one	Line 1	No Incoming Material		2025-11-20 11:03:48	20 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
15	2025-11-20 11:04:19	Machine one	Line 1	No Incoming Material		2025-11-20 11:21:12	16 mins 53 secs	Closed		
16	2025-11-20 11:04:21	Machine one	Line 1	Breakdown	2025-11-20 11:06:32	2025-11-20 11:10:15	5 mins 54 secs	Closed		
17	2025-11-20 11:04:24	Machine one	Line 1	Maintenance		2025-11-20 11:04:33	9 secs	Closed		
18	2025-11-20 11:04:26	Machine one	Line 1	Quality	2025-11-20 11:19:23	2025-11-20 11:19:32	15 mins 6 secs	Closed		
19	2025-11-20 11:04:37	Machine one	Line 1	Maintenance		2025-11-20 11:04:41	4 secs	Closed		
20	2025-11-20 11:06:13	Machine one	Line 1	Maintenance		2025-11-20 11:06:19	6 secs	Closed		
21	2025-11-20 11:10:19	Machine one	Line 1	Breakdown		2025-11-20 11:21:04	10 mins 45 secs	Closed		
22	2025-11-20 11:21:16	Machine one	Line 1	No Incoming Material		2025-11-20 14:04:30	2 hrs 43 mins	Closed		
23	2025-11-20 11:21:18	Machine one	Line 1	Breakdown	2025-11-20 11:21:30	2025-11-20 12:45:50	1 hr 24 mins	Closed		
24	2025-11-20 11:21:20	Machine one	Line 1	Maintenance		2025-11-20 11:21:44	24 secs	Closed		
25	2025-11-20 11:21:21	Machine one	Line 1	Quality		2025-11-20 14:44:40	3 hrs 23 mins	Closed		
26	2025-11-20 12:46:09	Machine one	Line 1	Breakdown		2025-11-20 12:48:09	2 mins	Closed		
27	2025-11-20 12:48:15	Machine one	Line 1	Breakdown		2025-11-20 12:53:24	5 mins 9 secs	Closed		
28	2025-11-20 14:00:37	Machine one	Line 1	Breakdown		2025-11-20 14:03:13	2 mins 36 secs	Closed		
29	2025-11-20 14:03:22	Machine one	Line 1	Breakdown	2025-11-20 14:03:27	2025-11-20 14:44:33	41 mins 11 secs	Closed		
30	2025-11-20 14:04:36	Machine one	Line 1	No Incoming Material	2025-11-20 14:04:38	2025-11-20 14:07:02	2 mins 26 secs	Closed		
31	2025-11-20 14:07:04	Machine one	Line 1	No Incoming Material	2025-11-20 14:07:10	2025-11-20 14:44:38	37 mins 34 secs	Closed		
32	2025-11-20 14:44:34	Machine one	Line 1	Breakdown		2025-11-20 14:44:34	0 sec	Closed		
33	2025-11-20 14:44:34	Machine one	Line 1	Breakdown		2025-11-20 14:44:35	1 sec	Closed		
34	2025-11-20 14:44:35	Machine one	Line 1	Breakdown		2025-11-20 14:44:37	2 secs	Closed		
35	2025-11-20 14:44:35	Machine one	Line 1	Maintenance		2025-11-20 14:44:36	1 sec	Closed		
36	2025-11-20 14:44:36	Machine one	Line 1	Maintenance		2025-11-20 14:44:36	0 sec	Closed		
37	2025-11-20 14:44:36	Machine one	Line 1	Maintenance		2025-11-20 14:44:36	0 sec	Closed		
38	2025-11-20 14:44:37	Machine one	Line 1	Breakdown		2025-11-20 14:44:38	1 sec	Closed		
39	2025-11-20 14:44:38	Machine one	Line 1	No Incoming Material	2025-11-20 14:44:42	2025-11-20 17:18:39	2 hrs 34 mins	Closed		
40	2025-11-20 14:44:38	Machine one	Line 1	Breakdown		2025-11-20 14:44:41	3 secs	Closed		
41	2025-11-20 14:44:39	Machine one	Line 1	Maintenance		2025-11-20 14:44:39	0 sec	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
42	2025-11-20 14:44:39	Machine one	Line 1	Maintenance		2025-11-20 14:44:39	0 sec	Closed		
43	2025-11-20 14:44:40	Machine one	Line 1	Quality		2025-11-20 14:44:41	1 sec	Closed		
44	2025-11-20 14:44:41	Machine one	Line 1	Maintenance		2025-11-20 14:45:11	30 secs	Closed		
45	2025-11-20 14:44:44	Machine one	Line 1	Quality		2025-11-20 14:44:44	0 sec	Closed		
46	2025-11-20 14:45:06	Machine one	Line 1	Quality		2025-11-20 14:45:06	0 sec	Closed		
47	2025-11-20 14:45:07	Machine one	Line 1	Quality		2025-11-20 14:45:07	0 sec	Closed		
48	2025-11-20 14:45:07	Machine one	Line 1	Quality		2025-11-20 14:45:08	1 sec	Closed		
49	2025-11-20 14:45:08	Machine one	Line 1	Quality		2025-11-20 14:45:09	1 sec	Closed		
50	2025-11-20 14:45:09	Machine one	Line 1	Quality		2025-11-20 14:45:10	1 sec	Closed		
51	2025-11-20 14:45:10	Machine one	Line 1	Quality		2025-11-20 14:45:10	0 sec	Closed		
52	2025-11-20 14:45:10	Machine one	Line 1	Quality		2025-11-20 14:45:11	1 sec	Closed		
53	2025-11-20 14:45:11	Machine one	Line 1	Maintenance		2025-11-20 14:45:12	1 sec	Closed		
54	2025-11-20 14:45:12	Machine one	Line 1	Maintenance		2025-11-20 14:45:12	0 sec	Closed		
55	2025-11-20 15:34:29	Machine one	Line 1	Quality		2025-11-20 15:34:30	1 sec	Closed		
56	2025-11-24 17:05:02	Machine one	Line 1	Maintenance		2025-11-24 17:05:54	52 secs	Closed		
57	2025-11-24 17:06:04	Machine one	Line 1	Quality		2025-11-24 17:06:10	6 secs	Closed		
58	2025-11-24 17:06:20	Machine one	Line 1	No Incoming Material		2025-11-24 17:06:28	8 secs	Closed		
59	2025-11-24 17:06:41	Machine one	Line 1	Tooling		2025-11-24 17:06:54	13 secs	Closed		
60	2025-11-24 17:06:49	Machine one	Line 1	Maintenance	2025-11-24 17:07:07	2025-11-24 17:07:32	43 secs	Closed		
61	2025-11-24 17:09:58	Machine one	Line 1	Safety		2025-11-24 17:20:57	10 mins 59 secs	Closed		
62	2025-11-24 17:21:34	Machine one	Line 1	Maintenance		2025-11-24 17:21:59	25 secs	Closed		
63	2025-11-24 17:22:13	Machine one	Line 1	Safety		2025-11-24 17:22:39	26 secs	Closed		
64	2025-11-24 17:23:58	Machine one	Line 1	Safety		2025-11-24 17:24:19	21 secs	Closed		
65	2025-11-24 17:25:24	Machine one	Line 1	No Incoming Material		2025-11-24 17:25:35	11 secs	Closed		
66	2025-11-24 17:25:38	Machine one	Line 1	Maintenance		2025-11-24 17:25:49	11 secs	Closed		
67	2025-11-24 17:25:43	Machine one	Line 1	Safety		2025-11-24 17:25:51	8 secs	Closed		
68	2025-11-24 17:25:56	Machine one	Line 1	Quality		2025-11-24 17:26:11	15 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
69	2025-11-24 17:26:04	Machine one	Line 1	Tooling		2025-11-24 17:26:40	36 secs	Closed		
70	2025-11-24 17:26:07	Machine one	Line 1	Setup Issues		2025-11-24 17:26:44	37 secs	Closed		
71	2025-11-24 17:26:28	Machine one	Line 1	Quality		2025-11-24 17:26:32	4 secs	Closed		
72	2025-11-24 17:27:04	Machine one	Line 1	No Incoming Material		2025-11-24 17:27:07	3 secs	Closed		
73	2025-11-24 17:29:17	Machine one	Line 1	Quality		2025-11-24 17:29:35	18 secs	Closed		
74	2025-11-24 17:29:23	Machine one	Line 1	Setup Issues		2025-11-24 17:29:38	15 secs	Closed		
75	2025-11-24 17:29:25	Machine one	Line 1	Tooling		2025-11-24 17:29:40	15 secs	Closed		
76	2025-11-24 17:29:54	Machine one	Line 1	Tooling		2025-11-24 17:30:02	8 secs	Closed		
77	2025-11-24 17:29:57	Machine one	Line 1	Setup Issues		2025-11-24 17:30:01	4 secs	Closed		
78	2025-11-24 17:30:12	Machine one	Line 1	Tooling		2025-11-24 18:24:27	54 mins 15 secs	Closed		
79	2025-11-24 17:30:20	Machine one	Line 1	Setup Issues		2025-11-24 18:24:32	54 mins 12 secs	Closed		
80	2025-11-24 18:24:35	Machine one	Line 1	No Incoming Material		2025-11-24 18:24:39	4 secs	Closed		
81	2025-11-24 18:24:42	Machine one	Line 1	Maintenance		2025-11-24 18:24:44	2 secs	Closed		
82	2025-11-24 18:24:46	Machine one	Line 1	Quality		2025-11-24 18:24:50	4 secs	Closed		
83	2025-11-24 18:24:53	Machine one	Line 1	Safety		2025-11-24 18:24:58	5 secs	Closed		
84	2025-11-24 18:25:04	Machine one	Line 1	Tooling		2025-11-24 18:25:09	5 secs	Closed		
85	2025-11-24 18:25:12	Machine one	Line 1	Quality		2025-11-24 18:25:15	3 secs	Closed		
86	2025-11-24 18:25:16	Machine one	Line 1	Tooling		2025-11-24 18:25:25	9 secs	Closed		
87	2025-11-24 18:25:19	Machine one	Line 1	Setup Issues		2025-11-24 18:25:22	3 secs	Closed		
88	2025-11-24 18:32:06	Machine one	Line 1	Tooling		2025-11-24 18:54:58	22 mins 52 secs	Closed		
89	2025-11-24 18:52:39	Machine one	Line 1	Setup Issues		2025-11-24 18:54:40	2 mins 1 sec	Closed		
90	2025-11-24 18:54:58	Machine one	Line 1	Tooling		2025-11-24 18:54:59	1 sec	Closed		
91	2025-11-24 18:58:34	Machine one	Line 1	No Incoming Material		2025-11-24 18:58:39	5 secs	Closed		
92	2025-11-24 18:58:43	Machine one	Line 1	Maintenance		2025-11-24 18:58:50	7 secs	Closed		
93	2025-11-24 18:58:57	Machine one	Line 1	Maintenance	2025-11-24 18:58:59	2025-11-24 18:59:27	30 secs	Closed		
94	2025-11-24 18:59:30	Machine one	Line 1	Quality		2025-11-24 18:59:34	4 secs	Closed		
95	2025-11-24 18:59:42	Machine one	Line 1	Tooling		2025-11-24 18:59:46	4 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
96	2025-11-24 18:59:49	Machine one	Line 1	Tooling		2025-11-24 18:59:59	10 secs	Closed		
97	2025-11-24 18:59:53	Machine one	Line 1	Setup Issues		2025-11-24 18:59:58	5 secs	Closed		
98	2025-11-24 19:00:02	Machine one	Line 1	Safety		2025-11-24 19:00:13	11 secs	Closed		
99	2025-11-24 19:00:58	Machine one	Line 1	Tooling		2025-11-24 19:01:04	6 secs	Closed		
100	2025-11-24 19:01:27	Machine one	Line 1	Quality		2025-11-24 19:01:31	4 secs	Closed		
101	2025-11-24 19:01:36	Machine one	Line 1	Maintenance	2025-11-24 19:01:41	2025-11-24 19:01:50	14 secs	Closed		
102	2025-11-24 19:01:54	Machine one	Line 1	Safety		2025-11-24 19:02:00	6 secs	Closed		
103	2025-11-24 19:04:29	Machine one	Line 1	No Incoming Material	2025-11-24 19:04:31	2025-11-24 19:04:54	25 secs	Closed		
104	2025-11-24 19:05:03	Machine one	Line 1	No Incoming Material		2025-11-24 19:05:04	1 sec	Closed		
105	2025-11-25 09:13:07	Machine one	Line 1	No Incoming Material		2025-11-25 09:13:49	42 secs	Closed		
106	2025-11-25 09:13:55	Machine one	Line 1	No Incoming Material		2025-11-25 09:13:59	4 secs	Closed		
107	2025-11-25 09:14:00	Machine one	Line 1	Maintenance		2025-11-25 09:14:03	3 secs	Closed		
108	2025-11-25 09:14:09	Machine one	Line 1	Safety		2025-11-25 09:14:13	4 secs	Closed		
109	2025-11-25 09:14:23	Machine one	Line 1	Safety		2025-11-25 09:14:34	11 secs	Closed		
110	2025-11-25 09:15:12	Machine one	Line 1	Maintenance		2025-11-25 09:16:47	1 min 35 secs	Closed		
111	2025-11-25 09:17:07	Machine one	Line 1	Quality		2025-11-25 09:22:50	5 mins 43 secs	Closed		
112	2025-11-25 09:22:19	Machine one	Line 1	Safety		2025-11-25 09:22:49	30 secs	Closed		
113	2025-11-25 09:22:29	Machine one	Line 1	Maintenance		2025-11-25 09:22:52	23 secs	Closed		
114	2025-11-25 09:22:33	Machine one	Line 1	Engineering		2025-11-25 09:22:34	1 sec	Closed		
115	2025-11-25 09:22:35	Machine one	Line 1	Engineering		2025-11-25 09:22:53	18 secs	Closed		
116	2025-11-25 09:22:36	Machine one	Line 1	Setup Issues	2025-11-25 09:23:01	2025-11-25 09:23:05	29 secs	Closed		
117	2025-11-25 09:22:37	Machine one	Line 1	No Incoming Material		2025-11-25 09:23:05	28 secs	Closed		
118	2025-11-25 09:22:38	Machine one	Line 1	Tooling		2025-11-25 09:22:46	8 secs	Closed		
119	2025-11-25 09:23:11	Machine one	Line 1	Tooling		2025-11-25 09:23:45	34 secs	Closed		
120	2025-11-25 09:23:14	Machine one	Line 1	Safety		2025-11-25 09:23:46	32 secs	Closed		
121	2025-11-25 09:23:16	Machine one	Line 1	Quality		2025-11-25 09:23:41	25 secs	Closed		
122	2025-11-25 09:23:20	Machine one	Line 1	Engineering		2025-11-25 09:23:47	27 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
123	2025-11-25 09:23:22	Machine one	Line 1	Maintenance		2025-11-25 09:23:39	17 secs	Closed		
124	2025-11-25 09:23:23	Machine one	Line 1	Setup Issues		2025-11-25 09:23:49	26 secs	Closed		
125	2025-11-25 09:23:25	Machine one	Line 1	No Incoming Material		2025-11-25 09:23:38	13 secs	Closed		
126	2025-11-25 09:23:42	Machine one	Line 1	Quality		2025-11-25 09:23:44	2 secs	Closed		
127	2025-11-25 09:24:14	Machine one	Line 1	No Incoming Material		2025-11-25 09:24:49	35 secs	Closed		
128	2025-11-25 09:24:17	Machine one	Line 1	Setup Issues		2025-11-25 09:24:46	29 secs	Closed		
129	2025-11-25 09:24:22	Machine one	Line 1	Maintenance		2025-11-25 09:24:48	26 secs	Closed		
130	2025-11-25 09:24:26	Machine one	Line 1	Engineering		2025-11-25 09:24:45	19 secs	Closed		
131	2025-11-25 09:24:29	Machine one	Line 1	Quality		2025-11-25 09:24:48	19 secs	Closed		
132	2025-11-25 09:24:32	Machine one	Line 1	Safety		2025-11-25 09:24:44	12 secs	Closed		
133	2025-11-25 09:24:34	Machine one	Line 1	Tooling		2025-11-25 09:24:47	13 secs	Closed		
134	2025-11-25 09:25:51	Machine one	Line 1	Engineering		2025-11-25 09:25:57	6 secs	Closed		
135	2025-11-25 09:26:37	Machine one	Line 1	Quality		2025-11-25 09:26:42	5 secs	Closed		
136	2025-11-25 09:26:43	Machine one	Line 1	Tooling		2025-11-25 09:26:46	3 secs	Closed		
137	2025-11-25 09:27:30	Machine one	Line 1	Maintenance		2025-11-25 09:32:15	4 mins 45 secs	Closed		
138	2025-11-25 09:32:19	Machine one	Line 1	Tooling		2025-11-25 09:32:54	35 secs	Closed		
139	2025-11-25 09:32:29	Machine one	Line 1	Setup Issues		2025-11-25 09:32:52	23 secs	Closed		
140	2025-11-25 09:33:19	Machine one	Line 1	Tooling		2025-11-25 09:33:21	2 secs	Closed		
141	2025-11-25 09:33:54	Machine one	Line 1	Quality		2025-11-25 09:33:56	2 secs	Closed		
142	2025-11-25 09:33:59	Machine one	Line 1	Safety		2025-11-25 09:34:12	13 secs	Closed		
143	2025-11-25 09:34:07	Machine one	Line 1	Tooling		2025-11-25 09:34:09	2 secs	Closed		
144	2025-11-25 09:35:25	Machine one	Line 1	Safety		2025-11-25 09:35:33	8 secs	Closed		
145	2025-11-25 09:35:57	Machine one	Line 1	Tooling		2025-11-25 09:38:57	3 mins	Closed		
146	2025-11-25 09:37:40	Machine one	Line 1	Setup Issues		2025-11-25 09:38:56	1 min 16 secs	Closed		
147	2025-11-25 09:43:12	Machine one	Line 1	Tooling	2025-11-25 09:45:55	2025-11-25 09:49:05	5 mins 53 secs	Closed		
148	2025-11-25 09:44:07	Machine one	Line 1	Setup Issues		2025-11-25 09:49:04	4 mins 57 secs	Closed		
149	2025-11-25 10:06:57	Machine one	Line 1	Quality	2025-11-25 10:49:01	2025-11-25 12:47:00	2 hrs 40 mins	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
150	2025-11-25 10:56:16	Machine one	Line 1	Maintenance	2025-11-25 10:56:34	2025-11-25 12:47:00	1 hr 50 mins	Closed		
151	2025-11-25 11:33:22	Machine one	Line 1	No Incoming Material	2025-11-25 11:33:34	2025-11-25 11:33:39	17 secs	Closed		
152	2025-11-25 11:33:45	Machine one	Line 1	No Incoming Material	2025-11-25 11:36:25	2025-11-25 12:41:15	1 hr 7 mins	Closed		
153	2025-11-25 12:41:20	Machine one	Line 1	No Incoming Material	2025-11-25 12:41:22	2025-11-25 12:46:18	4 mins 58 secs	Closed		
154	2025-11-25 12:46:20	Machine one	Line 1	No Incoming Material	2025-11-25 12:46:23	2025-11-25 12:46:33	13 secs	Closed		
155	2025-11-25 12:46:39	Machine one	Line 1	No Incoming Material	2025-11-25 12:46:54	2025-11-25 12:46:56	17 secs	Closed		
156	2025-11-25 12:54:13	Machine one	Line 1	No Incoming Material		2025-11-25 12:55:42	1 min 29 secs	Closed		
157	2025-11-25 12:55:44	Machine one	Line 1	Maintenance		2025-11-25 12:55:48	4 secs	Closed		
158	2025-11-25 12:55:52	Machine one	Line 1	Quality		2025-11-25 12:55:57	5 secs	Closed		
159	2025-11-25 12:56:01	Machine one	Line 1	Tooling		2025-11-25 12:56:15	14 secs	Closed		
160	2025-11-25 12:56:05	Machine one	Line 1	Setup Issues		2025-11-25 12:56:09	4 secs	Closed		
161	2025-11-25 12:56:19	Machine one	Line 1	Engineering		2025-11-25 12:56:24	5 secs	Closed		
162	2025-11-25 12:56:28	Machine one	Line 1	Safety		2025-11-25 12:56:33	5 secs	Closed		
163	2025-11-25 12:57:04	Machine one	Line 1	No Incoming Material		2025-11-25 12:57:14	10 secs	Closed		
164	2025-11-25 12:57:17	Machine one	Line 1	Maintenance		2025-11-25 12:57:19	2 secs	Closed		
165	2025-11-25 12:57:23	Machine one	Line 1	Quality		2025-11-25 12:57:28	5 secs	Closed		
166	2025-11-25 12:57:31	Machine one	Line 1	Tooling		2025-11-25 12:58:00	29 secs	Closed		
167	2025-11-25 12:57:34	Machine one	Line 1	Setup Issues		2025-11-25 12:57:57	23 secs	Closed		
168	2025-11-25 12:57:35	Machine one	Line 1	Engineering		2025-11-25 12:57:48	13 secs	Closed		
169	2025-11-25 12:57:41	Machine one	Line 1	Safety		2025-11-25 12:57:44	3 secs	Closed		
170	2025-11-25 12:58:04	Machine one	Line 1	Tooling		2025-11-25 12:58:08	4 secs	Closed		
171	2025-11-25 13:04:22	Machine one	Line 1	No Incoming Material		2025-11-25 13:04:26	4 secs	Closed		
172	2025-11-25 13:04:27	Machine one	Line 1	Maintenance		2025-11-25 13:04:36	9 secs	Closed		
173	2025-11-25 13:04:38	Machine one	Line 1	Quality		2025-11-25 13:04:42	4 secs	Closed		
174	2025-11-25 13:04:48	Machine one	Line 1	Tooling		2025-11-25 13:05:08	20 secs	Closed		
175	2025-11-25 13:04:51	Machine one	Line 1	Setup Issues		2025-11-25 13:05:03	12 secs	Closed		
176	2025-11-25 13:04:54	Machine one	Line 1	Engineering		2025-11-25 13:04:59	5 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
177	2025-11-25 14:01:48	Machine one	Line 1	Tooling		2025-11-25 14:02:32	44 secs	Closed		
178	2025-11-25 14:01:59	Machine one	Line 1	Setup Issues		2025-11-25 14:02:21	22 secs	Closed		
179	2025-11-25 14:02:03	Machine one	Line 1	Engineering		2025-11-25 14:02:11	8 secs	Closed		
180	2025-11-25 14:02:55	Machine one	Line 1	Tooling		2025-11-25 14:03:21	26 secs	Closed		
181	2025-11-25 14:03:00	Machine one	Line 1	Setup Issues		2025-11-25 14:03:15	15 secs	Closed		
182	2025-11-25 14:03:01	Machine one	Line 1	Engineering		2025-11-25 14:03:08	7 secs	Closed		
183	2025-11-25 14:05:39	Machine one	Line 1	No Incoming Material		2025-11-25 14:06:00	21 secs	Closed		
184	2025-11-25 14:05:42	Machine one	Line 1	Maintenance		2025-11-25 14:06:00	18 secs	Closed		
185	2025-11-25 14:05:43	Machine one	Line 1	Quality		2025-11-25 14:05:59	16 secs	Closed		
186	2025-11-25 14:05:49	Machine one	Line 1	Safety		2025-11-25 14:05:58	9 secs	Closed		
187	2025-11-25 14:05:53	Machine one	Line 1	Tooling		2025-11-25 14:05:56	3 secs	Closed		
188	2025-11-25 14:06:06	Machine one	Line 1	Engineering		2025-11-25 14:06:10	4 secs	Closed		
189	2025-11-25 14:06:12	Machine one	Line 1	Engineering		2025-11-25 14:06:19	7 secs	Closed		
190	2025-11-25 14:06:14	Machine one	Line 1	Setup Issues		2025-11-25 14:06:32	18 secs	Closed		
191	2025-11-25 14:06:27	Machine one	Line 1	No Incoming Material		2025-11-25 14:06:38	11 secs	Closed		
192	2025-11-25 14:06:41	Machine one	Line 1	No Incoming Material		2025-11-25 14:07:12	31 secs	Closed		
193	2025-11-25 14:06:42	Machine one	Line 1	Maintenance		2025-11-25 14:07:13	31 secs	Closed		
194	2025-11-25 14:06:42	Machine one	Line 1	Quality		2025-11-25 14:07:13	31 secs	Closed		
195	2025-11-25 14:06:43	Machine one	Line 1	Engineering		2025-11-25 14:06:55	12 secs	Closed		
196	2025-11-25 14:06:44	Machine one	Line 1	Setup Issues		2025-11-25 14:06:52	8 secs	Closed		
197	2025-11-25 14:06:44	Machine one	Line 1	Tooling		2025-11-25 14:07:08	24 secs	Closed		
198	2025-11-25 14:06:44	Machine one	Line 1	Safety		2025-11-25 14:06:57	13 secs	Closed		
199	2025-11-25 14:07:26	Machine one	Line 1	Quality		2025-11-25 14:08:27	1 min 1 sec	Closed		
200	2025-11-25 14:07:27	Machine one	Line 1	Maintenance		2025-11-25 14:08:27	1 min	Closed		
201	2025-11-25 14:07:28	Machine one	Line 1	No Incoming Material		2025-11-25 14:08:28	1 min	Closed		
202	2025-11-25 14:07:40	Machine one	Line 1	Safety		2025-11-25 14:08:28	48 secs	Closed		
203	2025-11-25 14:07:44	Machine one	Line 1	Setup Issues		2025-11-25 14:07:52	8 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
204	2025-11-25 14:07:54	Machine one	Line 1	Setup Issues		2025-11-25 14:08:25	31 secs	Closed		
205	2025-11-25 14:08:36	Machine one	Line 1	No Incoming Material		2025-11-25 14:09:17	41 secs	Closed		
206	2025-11-25 14:08:37	Machine one	Line 1	Maintenance		2025-11-25 14:09:15	38 secs	Closed		
207	2025-11-25 14:08:41	Machine one	Line 1	Tooling		2025-11-25 14:09:11	30 secs	Closed		
208	2025-11-25 14:08:42	Machine one	Line 1	Setup Issues		2025-11-25 14:08:57	15 secs	Closed		
209	2025-11-25 14:08:43	Machine one	Line 1	Engineering		2025-11-25 14:08:50	7 secs	Closed		
210	2025-11-25 14:09:03	Machine one	Line 1	Setup Issues		2025-11-25 14:09:07	4 secs	Closed		
211	2025-11-25 14:23:51	Machine one	Line 1	No Incoming Material		2025-11-25 14:23:59	8 secs	Closed		
212	2025-11-25 14:23:54	Machine one	Line 1	Maintenance		2025-11-25 14:23:58	4 secs	Closed		
213	2025-11-25 14:24:05	Machine one	Line 1	Setup Issues		2025-11-25 14:24:15	10 secs	Closed		
214	2025-11-25 14:24:06	Machine one	Line 1	Safety		2025-11-25 14:24:11	5 secs	Closed		
215	2025-11-25 14:24:10	Machine one	Line 1	Engineering		2025-11-25 14:24:19	9 secs	Closed		
216	2025-11-25 14:24:17	Machine one	Line 1	Quality		2025-11-25 14:24:24	7 secs	Closed		
217	2025-11-25 14:24:24	Machine one	Line 1	Maintenance		2025-11-25 14:24:29	5 secs	Closed		
218	2025-11-25 14:24:25	Machine one	Line 1	No Incoming Material		2025-11-25 14:24:29	4 secs	Closed		
219	2025-11-25 14:27:11	Machine one	Line 1	No Incoming Material		2025-11-25 14:27:59	48 secs	Closed		
220	2025-11-25 14:27:40	Machine one	Line 1	Quality		2025-11-25 14:27:58	18 secs	Closed		
221	2025-11-25 14:27:52	Machine one	Line 1	Engineering	2025-11-25 14:28:04	2025-11-25 14:28:23	31 secs	Closed		
222	2025-11-25 14:28:13	Machine one	Line 1	Setup Issues		2025-11-25 14:28:27	14 secs	Closed		
223	2025-11-25 14:28:19	Machine one	Line 1	Tooling		2025-11-25 14:28:32	13 secs	Closed		
224	2025-11-25 14:28:36	Machine one	Line 1	Safety		2025-11-25 14:28:40	4 secs	Closed		
225	2025-11-25 14:42:08	Machine one	Line 1	No Incoming Material		2025-11-25 14:43:08	1 min	Closed		
226	2025-11-25 14:44:24	Machine one	Line 1	No Incoming Material		2025-11-25 14:45:15	51 secs	Closed		
227	2025-11-25 14:45:52	Machine one	Line 1	No Incoming Material		2025-11-25 14:47:44	1 min 52 secs	Closed		
228	2025-11-25 14:47:51	Machine one	Line 1	No Incoming Material		2025-11-25 14:48:55	1 min 4 secs	Closed		
229	2025-11-25 14:48:58	Machine one	Line 1	Maintenance		2025-11-25 14:52:11	3 mins 13 secs	Closed	Andon Demo Workflow	
230	2025-11-25 14:55:15	Machine one	Line 1	Maintenance		2025-11-25 14:55:48	33 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
231	2025-11-25 15:01:56	Machine one	Line 1	Maintenance		2025-11-25 15:02:08	12 secs	Closed		
232	2025-11-25 15:21:48	Machine one	Line 1	No Incoming Material		2025-11-25 15:23:47	1 min 59 secs	Closed		
233	2025-11-25 15:22:06	Machine one	Line 1	Maintenance		2025-11-25 15:23:48	1 min 42 secs	Closed	Andon Demo Workflow	
234	2025-11-25 15:22:14	Machine one	Line 1	Quality	2025-11-25 15:22:33	2025-11-25 15:22:37	23 secs	Closed		
235	2025-11-25 15:22:39	Machine one	Line 1	Quality		2025-11-25 15:22:48	9 secs	Closed		
236	2025-11-25 15:23:53	Machine one	Line 1	Tooling		2025-11-25 15:24:25	32 secs	Closed		
237	2025-11-25 15:23:53	Machine one	Line 1	Setup Issues		2025-11-25 15:24:26	33 secs	Closed		
238	2025-11-25 15:23:53	Machine one	Line 1	Engineering		2025-11-25 15:24:26	33 secs	Closed		
239	2025-11-25 15:23:54	Machine one	Line 1	Safety		2025-11-25 15:24:27	33 secs	Closed		
240	2025-11-25 15:23:55	Machine one	Line 1	Maintenance		2025-11-25 15:24:24	29 secs	Closed		
241	2025-11-25 15:24:07	Machine one	Line 1	Quality		2025-11-25 15:24:25	18 secs	Closed		
242	2025-11-25 15:24:16	Machine one	Line 1	No Incoming Material		2025-11-25 15:24:24	8 secs	Closed		
243	2025-11-25 15:24:30	Machine one	Line 1	Engineering		2025-11-25 15:24:51	21 secs	Closed		
244	2025-11-25 15:24:35	Machine one	Line 1	Setup Issues		2025-11-25 15:24:54	19 secs	Closed		
245	2025-11-25 15:24:47	Machine one	Line 1	Tooling		2025-11-25 15:24:56	9 secs	Closed		
246	2025-11-25 15:25:03	Machine one	Line 1	Safety		2025-11-25 15:25:04	1 sec	Closed		
247	2025-11-25 15:25:06	Machine one	Line 1	Safety		2025-11-25 15:25:09	3 secs	Closed		
248	2025-11-25 15:25:31	Machine one	Line 1	No Incoming Material	2025-11-25 15:25:54	2025-11-25 15:26:23	52 secs	Closed		
249	2025-11-25 15:25:39	Machine one	Line 1	Engineering	2025-11-25 15:25:45	2025-11-25 15:26:28	49 secs	Closed		
250	2025-11-25 15:30:44	Machine one	Line 1	No Incoming Material		2025-11-25 15:31:35	51 secs	Closed		
251	2025-11-25 15:30:50	Machine one	Line 1	Maintenance		2025-11-25 15:31:42	52 secs	Closed	Andon Demo Workflow	
252	2025-11-25 15:30:53	Machine one	Line 1	Quality		2025-11-25 15:31:50	57 secs	Closed	Andon Demo Workflow	
253	2025-11-25 15:31:19	Machine one	Line 1	Tooling		2025-11-25 15:32:17	58 secs	Closed		
254	2025-11-25 15:31:22	Machine one	Line 1	Safety		2025-11-25 15:31:29	7 secs	Closed		
255	2025-11-25 15:31:27	Machine one	Line 1	Setup Issues		2025-11-25 15:31:58	31 secs	Closed		
256	2025-11-25 15:31:27	Machine one	Line 1	Engineering		2025-11-25 15:31:59	32 secs	Closed		
257	2025-11-25 15:32:25	Machine one	Line 1	Tooling		2025-11-25 15:32:44	19 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
258	2025-11-25 15:32:27	Machine one	Line 1	Setup Issues		2025-11-25 15:32:37	10 secs	Closed		
259	2025-11-25 15:32:28	Machine one	Line 1	Engineering		2025-11-25 15:32:35	7 secs	Closed		
260	2025-11-25 15:32:51	Machine one	Line 1	Tooling		2025-11-25 15:33:05	14 secs	Closed		
261	2025-11-25 15:32:53	Machine one	Line 1	Setup Issues	2025-11-25 15:33:03	2025-11-25 15:33:11	18 secs	Closed		
262	2025-11-25 15:32:53	Machine one	Line 1	Engineering		2025-11-25 15:33:04	11 secs	Closed		
263	2025-11-25 15:32:54	Machine one	Line 1	Quality		2025-11-25 15:33:02	8 secs	Closed		
264	2025-11-25 15:32:54	Machine one	Line 1	Maintenance		2025-11-25 15:33:00	6 secs	Closed		
265	2025-11-25 15:32:55	Machine one	Line 1	No Incoming Material		2025-11-25 15:33:01	6 secs	Closed		
266	2025-11-25 15:32:57	Machine one	Line 1	Safety		2025-11-25 15:32:59	2 secs	Closed		
267	2025-11-25 15:33:12	Machine one	Line 1	Engineering		2025-11-25 15:33:22	10 secs	Closed		
268	2025-11-25 15:33:13	Machine one	Line 1	Setup Issues		2025-11-25 15:33:23	10 secs	Closed		
269	2025-11-25 15:33:14	Machine one	Line 1	Tooling		2025-11-25 15:33:23	9 secs	Closed		
270	2025-11-25 15:33:27	Machine one	Line 1	Tooling		2025-11-25 15:34:05	38 secs	Closed		
271	2025-11-25 15:33:28	Machine one	Line 1	Setup Issues		2025-11-25 15:34:00	32 secs	Closed		
272	2025-11-25 15:33:28	Machine one	Line 1	Engineering		2025-11-25 15:33:57	29 secs	Closed		
273	2025-11-25 15:34:09	Machine one	Line 1	No Incoming Material		2025-11-25 15:34:52	43 secs	Closed		
274	2025-11-25 15:34:11	Machine one	Line 1	Maintenance		2025-11-25 15:34:52	41 secs	Closed	Andon Demo Workflow	
275	2025-11-25 15:34:13	Machine one	Line 1	Quality		2025-11-25 15:34:55	42 secs	Closed		
276	2025-11-25 15:34:16	Machine one	Line 1	Engineering		2025-11-25 15:34:54	38 secs	Closed		
277	2025-11-25 15:34:18	Machine one	Line 1	Setup Issues		2025-11-25 15:35:05	47 secs	Closed		
278	2025-11-25 15:34:20	Machine one	Line 1	Tooling		2025-11-25 15:35:18	58 secs	Closed		
279	2025-11-25 15:34:21	Machine one	Line 1	Safety		2025-11-25 15:34:51	30 secs	Closed		
280	2025-11-25 15:36:06	Machine one	Line 1	Engineering		2025-11-25 15:36:15	9 secs	Closed		
281	2025-11-25 15:36:07	Machine one	Line 1	Setup Issues		2025-11-25 15:36:17	10 secs	Closed		
282	2025-11-25 15:36:08	Machine one	Line 1	Tooling		2025-11-25 15:36:24	16 secs	Closed		
283	2025-11-25 15:36:29	Machine one	Line 1	Tooling		2025-11-25 15:36:35	6 secs	Closed		
284	2025-11-25 15:36:30	Machine one	Line 1	Setup Issues	2025-11-25 15:36:33	2025-11-25 15:36:46	16 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
285	2025-11-25 15:36:31	Machine one	Line 1	Engineering		2025-11-25 15:36:34	3 secs	Closed		
286	2025-11-25 15:36:52	Machine one	Line 1	Tooling		2025-11-25 15:36:58	6 secs	Closed		
287	2025-11-25 15:36:53	Machine one	Line 1	Safety		2025-11-25 15:37:03	10 secs	Closed		
288	2025-11-25 15:36:55	Machine one	Line 1	Engineering	2025-11-25 15:36:57	2025-11-25 15:37:09	14 secs	Closed		
289	2025-11-25 15:36:55	Machine one	Line 1	Setup Issues		2025-11-25 15:36:58	3 secs	Closed		
290	2025-11-25 15:37:08	Machine one	Line 1	Setup Issues		2025-11-25 15:37:11	3 secs	Closed		
291	2025-11-25 15:37:25	Machine one	Line 1	No Incoming Material	2025-11-25 15:37:31	2025-11-25 15:37:46	21 secs	Closed		
292	2025-11-25 15:37:26	Machine one	Line 1	Maintenance		2025-11-25 15:37:47	21 secs	Closed		
293	2025-11-25 15:37:26	Machine one	Line 1	Quality		2025-11-25 15:37:48	22 secs	Closed		
294	2025-11-25 15:37:27	Machine one	Line 1	Engineering	2025-11-25 15:37:41	2025-11-25 15:37:42	15 secs	Closed		
295	2025-11-25 15:37:27	Machine one	Line 1	Setup Issues	2025-11-25 15:37:43	2025-11-25 15:38:08	41 secs	Closed		
296	2025-11-25 15:37:28	Machine one	Line 1	Tooling		2025-11-25 15:37:44	16 secs	Closed		
297	2025-11-25 15:37:28	Machine one	Line 1	Safety		2025-11-25 15:37:45	17 secs	Closed		
298	2025-11-25 15:38:12	Machine one	Line 1	Safety		2025-11-25 15:38:37	25 secs	Closed		
299	2025-11-25 15:38:13	Machine one	Line 1	Maintenance		2025-11-25 15:38:27	14 secs	Closed		
300	2025-11-25 15:38:13	Machine one	Line 1	Quality		2025-11-25 15:38:28	15 secs	Closed		
301	2025-11-25 15:38:14	Machine one	Line 1	Engineering		2025-11-25 15:38:34	20 secs	Closed		
302	2025-11-25 15:38:14	Machine one	Line 1	Setup Issues		2025-11-25 15:38:27	13 secs	Closed		
303	2025-11-25 15:38:15	Machine one	Line 1	Tooling		2025-11-25 15:38:54	39 secs	Closed		
304	2025-11-25 15:40:54	Machine one	Line 1	No Incoming Material		2025-11-25 15:41:01	7 secs	Closed		
305	2025-11-25 15:40:54	Machine one	Line 1	Maintenance		2025-11-25 15:41:00	6 secs	Closed		
306	2025-11-25 15:40:55	Machine one	Line 1	Quality		2025-11-25 15:40:59	4 secs	Closed		
307	2025-11-25 15:41:04	Machine one	Line 1	Tooling		2025-11-25 15:41:43	39 secs	Closed		
308	2025-11-25 15:41:05	Machine one	Line 1	Setup Issues		2025-11-25 15:41:38	33 secs	Closed		
309	2025-11-25 15:41:05	Machine one	Line 1	Engineering		2025-11-25 15:41:37	32 secs	Closed		
310	2025-11-25 15:42:05	Machine one	Line 1	No Incoming Material		2025-11-25 15:42:30	25 secs	Closed		
311	2025-11-25 15:42:05	Machine one	Line 1	Maintenance		2025-11-25 15:42:19	14 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
312	2025-11-25 15:42:06	Machine one	Line 1	Quality		2025-11-25 15:42:18	12 secs	Closed		
313	2025-11-25 15:42:07	Machine one	Line 1	Safety		2025-11-25 15:42:21	14 secs	Closed		
314	2025-11-25 15:42:10	Machine one	Line 1	Tooling		2025-11-25 15:42:36	26 secs	Closed		
315	2025-11-25 15:42:10	Machine one	Line 1	Setup Issues		2025-11-25 15:42:20	10 secs	Closed		
316	2025-11-25 15:42:11	Machine one	Line 1	Engineering		2025-11-25 15:42:29	18 secs	Closed		
317	2025-11-25 15:42:45	Machine one	Line 1	No Incoming Material		2025-11-25 15:43:05	20 secs	Closed		
318	2025-11-25 15:42:45	Machine one	Line 1	Maintenance		2025-11-25 15:42:56	11 secs	Closed		
319	2025-11-25 15:42:46	Machine one	Line 1	Quality		2025-11-25 15:42:56	10 secs	Closed		
320	2025-11-25 15:42:47	Machine one	Line 1	Tooling		2025-11-25 15:43:13	26 secs	Closed		
321	2025-11-25 15:42:48	Machine one	Line 1	Setup Issues		2025-11-25 15:43:05	17 secs	Closed		
322	2025-11-25 15:42:48	Machine one	Line 1	Engineering	2025-11-25 15:42:54	2025-11-25 15:43:03	15 secs	Closed		
323	2025-11-25 15:42:48	Machine one	Line 1	Safety		2025-11-25 15:42:55	7 secs	Closed		
324	2025-11-25 15:43:32	Machine one	Line 1	No Incoming Material		2025-11-25 15:45:29	1 min 57 secs	Closed		
325	2025-11-25 15:45:31	Machine one	Line 1	No Incoming Material		2025-11-25 15:45:34	3 secs	Closed		
326	2025-11-25 15:45:31	Machine one	Line 1	Maintenance		2025-11-25 15:45:35	4 secs	Closed		
327	2025-11-25 15:45:32	Machine one	Line 1	Quality		2025-11-25 15:45:35	3 secs	Closed		
328	2025-11-25 15:45:32	Machine one	Line 1	Engineering		2025-11-25 15:45:41	9 secs	Closed		
329	2025-11-25 15:45:32	Machine one	Line 1	Setup Issues		2025-11-25 15:45:37	5 secs	Closed		
330	2025-11-25 15:45:33	Machine one	Line 1	Tooling		2025-11-25 15:45:36	3 secs	Closed		
331	2025-11-25 15:45:33	Machine one	Line 1	Safety		2025-11-25 15:45:36	3 secs	Closed		
332	2025-11-25 15:45:48	Machine one	Line 1	No Incoming Material		2025-11-25 15:45:52	4 secs	Closed		
333	2025-11-25 15:45:49	Machine one	Line 1	Tooling		2025-11-25 15:45:52	3 secs	Closed		
334	2025-11-25 15:45:49	Machine one	Line 1	Safety		2025-11-25 15:46:05	16 secs	Closed		
335	2025-11-25 15:45:50	Machine one	Line 1	Setup Issues	2025-11-25 15:45:51	2025-11-25 15:45:52	2 secs	Closed		
336	2025-11-25 15:45:50	Machine one	Line 1	Maintenance		2025-11-25 15:45:55	5 secs	Closed		
337	2025-11-25 15:45:50	Machine one	Line 1	Quality		2025-11-25 15:45:53	3 secs	Closed		
338	2025-11-25 15:45:50	Machine one	Line 1	Engineering	2025-11-25 15:45:54	2025-11-25 15:46:13	23 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
339	2025-11-25 16:01:49	Machine one	Line 1	No Incoming Material	2025-11-25 16:01:58	2025-11-25 16:02:05	16 secs	Closed		
340	2025-11-25 16:02:15	Machine one	Line 1	Maintenance	2025-11-25 16:03:14	2025-11-25 16:04:04	1 min 49 secs	Closed	Andon Demo Workflow	
341	2025-11-25 16:02:23	Machine one	Line 1	Quality		2025-11-25 16:06:58	4 mins 35 secs	Closed	Andon Demo Workflow	
342	2025-11-25 16:02:30	Machine one	Line 1	Tooling		2025-11-25 16:07:13	4 mins 43 secs	Closed		
343	2025-11-25 16:02:33	Machine one	Line 1	Setup Issues		2025-11-25 16:06:57	4 mins 24 secs	Closed		
344	2025-11-25 16:02:37	Machine one	Line 1	Engineering		2025-11-25 16:07:09	4 mins 32 secs	Closed		
345	2025-11-25 16:02:39	Machine one	Line 1	Safety		2025-11-25 16:06:57	4 mins 18 secs	Closed		
346	2025-11-25 16:02:50	Machine one	Line 1	No Incoming Material		2025-11-25 16:07:06	4 mins 16 secs	Closed		
1	2025-11-17 11:00:14	Machine 2	Line 1	Maintenance	2025-11-17 12:02:50	2025-11-17 12:17:30	1 hr 17 mins	Closed		
2	2025-11-17 12:22:24	Machine 2	Line 1	Maintenance	2025-11-17 12:22:33	2025-11-17 12:24:42	2 mins 18 secs	Closed		
3	2025-11-17 12:25:00	Machine 2	Line 1	Maintenance	2025-11-17 12:25:35	2025-11-17 12:26:01	1 min 1 sec	Closed		
4	2025-11-17 12:26:26	Machine 2	Line 1	Maintenance	2025-11-17 12:26:38	2025-11-17 12:29:00	2 mins 34 secs	Closed		
5	2025-11-17 12:29:07	Machine 2	Line 1	Maintenance	2025-11-17 12:43:54	2025-11-17 12:43:57	14 mins 50 secs	Closed		
6	2025-11-17 12:44:01	Machine 2	Line 1	Maintenance		2025-11-17 12:44:05	4 secs	Closed		
7	2025-11-17 12:44:09	Machine 2	Line 1	Maintenance		2025-11-17 12:44:17	8 secs	Closed		
8	2025-11-17 12:44:22	Machine 2	Line 1	Maintenance		2025-11-17 12:47:29	3 mins 7 secs	Closed		
9	2025-11-17 12:47:36	Machine 2	Line 1	Maintenance	2025-11-17 12:47:40	2025-11-17 12:47:44	8 secs	Closed		
10	2025-11-17 12:55:04	Machine 2	Line 1	Maintenance		2025-11-17 12:55:07	3 secs	Closed		
11	2025-11-17 12:55:09	Machine 2	Line 1	Maintenance	2025-11-17 12:55:10	2025-11-17 13:51:43	56 mins 34 secs	Closed		
12	2025-11-17 13:51:46	Machine 2	Line 1	Maintenance		2025-11-17 13:51:47	1 sec	Closed		
13	2025-11-17 13:51:49	Machine 2	Line 1	Maintenance		2025-11-19 11:21:37	1 day 21 hrs 29 mins	Closed		
14	2025-11-19 11:25:05	Machine 2	Line 1	Maintenance		2025-11-19 11:26:44	1 min 39 secs	Closed		
15	2025-11-19 11:26:53	Machine 2	Line 1	Maintenance		2025-11-19 11:29:58	3 mins 5 secs	Closed		
16	2025-11-19 11:30:46	Machine 2	Line 1	Maintenance		2025-11-19 12:03:04	32 mins 18 secs	Closed		
17	2025-11-19 12:03:05	Machine 2	Line 1	Maintenance		2025-11-19 13:01:52	58 mins 47 secs	Closed		
18	2025-11-19 13:01:53	Machine 2	Line 1	Maintenance		2025-11-19 15:40:51	2 hrs 38 mins	Closed		
19	2025-11-19 13:02:05	Machine 2	Line 1	No Incoming Material		2025-11-19 15:41:31	2 hrs 39 mins	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
20	2025-11-19 15:40:53	Machine 2	Line 1	Maintenance		2025-11-19 15:44:57	4 mins 4 secs	Closed		
21	2025-11-19 15:44:58	Machine 2	Line 1	Maintenance	2025-11-19 16:39:50	2025-11-19 16:43:37	58 mins 39 secs	Closed		
22	2025-11-19 16:33:04	Machine 2	Line 1	No Incoming Material		2025-11-19 16:33:47	43 secs	Closed		
23	2025-11-19 16:33:51	Machine 2	Line 1	No Incoming Material		2025-11-19 16:39:53	6 mins 2 secs	Closed		
24	2025-11-19 16:39:55	Machine 2	Line 1	No Incoming Material		2025-11-19 16:43:47	3 mins 52 secs	Closed		
25	2025-11-20 11:17:21	Machine 2	Line 1	Maintenance		2025-11-20 11:20:44	3 mins 23 secs	Closed		
26	2025-11-20 14:43:01	Machine 2	Line 1	Maintenance		2025-11-20 14:43:02	1 sec	Closed		
27	2025-11-20 14:43:14	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:14	0 sec	Closed		
28	2025-11-20 14:43:14	Machine 2	Line 1	Maintenance		2025-11-20 14:43:15	1 sec	Closed		
29	2025-11-20 14:43:15	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:15	0 sec	Closed		
30	2025-11-20 14:43:15	Machine 2	Line 1	Maintenance		2025-11-20 14:43:16	1 sec	Closed		
31	2025-11-20 14:43:16	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:17	1 sec	Closed		
32	2025-11-20 14:43:16	Machine 2	Line 1	Maintenance		2025-11-20 14:43:16	0 sec	Closed		
33	2025-11-20 14:43:16	Machine 2	Line 1	Maintenance		2025-11-20 14:43:17	1 sec	Closed		
34	2025-11-20 14:43:17	Machine 2	Line 1	Maintenance		2025-11-20 14:43:17	0 sec	Closed		
35	2025-11-20 14:43:17	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:18	1 sec	Closed		
36	2025-11-20 14:43:18	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:18	0 sec	Closed		
37	2025-11-20 14:43:18	Machine 2	Line 1	Maintenance		2025-11-20 14:43:18	0 sec	Closed		
38	2025-11-20 14:43:18	Machine 2	Line 1	No Incoming Material	2025-11-20 14:43:22	2025-11-20 14:43:24	6 secs	Closed		
39	2025-11-20 14:43:24	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:24	0 sec	Closed		
40	2025-11-20 14:43:24	Machine 2	Line 1	No Incoming Material	2025-11-20 14:43:25	2025-11-20 14:43:25	1 sec	Closed		
41	2025-11-20 14:43:25	Machine 2	Line 1	No Incoming Material	2025-11-20 14:43:26	2025-11-20 14:43:26	1 sec	Closed		
42	2025-11-20 14:43:27	Machine 2	Line 1	Maintenance		2025-11-20 14:43:28	1 sec	Closed		
43	2025-11-20 14:43:27	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:28	1 sec	Closed		
44	2025-11-20 14:43:29	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:29	0 sec	Closed		
45	2025-11-20 14:43:29	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:30	1 sec	Closed		
46	2025-11-20 14:43:30	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:30	0 sec	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
47	2025-11-20 14:43:30	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:30	0 sec	Closed		
48	2025-11-20 14:43:31	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:31	0 sec	Closed		
49	2025-11-20 14:43:32	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:32	0 sec	Closed		
50	2025-11-20 14:43:32	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:32	0 sec	Closed		
51	2025-11-20 14:43:32	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:36	4 secs	Closed		
52	2025-11-20 14:43:33	Machine 2	Line 1	Maintenance		2025-11-20 14:43:33	0 sec	Closed		
53	2025-11-20 14:43:33	Machine 2	Line 1	Maintenance		2025-11-20 14:43:34	1 sec	Closed		
54	2025-11-20 14:43:34	Machine 2	Line 1	Maintenance		2025-11-20 14:43:34	0 sec	Closed		
55	2025-11-20 14:43:34	Machine 2	Line 1	Maintenance	2025-11-20 14:43:37	2025-11-20 14:43:37	3 secs	Closed		
56	2025-11-20 14:43:36	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:37	1 sec	Closed		
57	2025-11-20 14:43:37	Machine 2	Line 1	Maintenance	2025-11-20 14:43:40	2025-11-20 14:43:40	3 secs	Closed		
58	2025-11-20 14:43:38	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:38	0 sec	Closed		
59	2025-11-20 14:43:38	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:39	1 sec	Closed		
60	2025-11-20 14:43:39	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:41	2 secs	Closed		
61	2025-11-20 14:43:40	Machine 2	Line 1	Maintenance		2025-11-20 17:18:14	2 hrs 34 mins	Closed		
62	2025-11-20 14:43:41	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:42	1 sec	Closed		
63	2025-11-20 14:43:42	Machine 2	Line 1	No Incoming Material	2025-11-20 14:43:42	2025-11-20 14:43:42	0 sec	Closed		
64	2025-11-20 14:43:43	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:43	0 sec	Closed		
65	2025-11-20 14:43:43	Machine 2	Line 1	No Incoming Material	2025-11-20 14:43:44	2025-11-20 14:43:45	2 secs	Closed		
66	2025-11-20 14:43:45	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:45	0 sec	Closed		
67	2025-11-20 14:43:45	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:46	1 sec	Closed		
68	2025-11-20 14:43:46	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:46	0 sec	Closed		
69	2025-11-20 14:43:46	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:46	0 sec	Closed		
70	2025-11-20 14:43:47	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:47	0 sec	Closed		
71	2025-11-20 14:43:47	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:47	0 sec	Closed		
72	2025-11-20 14:43:48	Machine 2	Line 1	No Incoming Material		2025-11-20 14:43:48	0 sec	Closed		
73	2025-11-20 14:43:48	Machine 2	Line 1	No Incoming Material	2025-11-20 14:43:48	2025-11-20 14:44:12	24 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
74	2025-11-20 14:44:13	Machine 2	Line 1	No Incoming Material		2025-11-20 14:44:13	0 sec	Closed		
75	2025-11-20 14:44:14	Machine 2	Line 1	No Incoming Material		2025-11-20 14:44:14	0 sec	Closed		
76	2025-11-20 14:44:15	Machine 2	Line 1	No Incoming Material		2025-11-20 14:44:15	0 sec	Closed		
77	2025-11-20 14:44:15	Machine 2	Line 1	No Incoming Material		2025-11-20 14:44:15	0 sec	Closed		
78	2025-11-20 14:44:16	Machine 2	Line 1	No Incoming Material		2025-11-20 14:44:16	0 sec	Closed		
79	2025-11-20 14:44:16	Machine 2	Line 1	No Incoming Material		2025-11-20 14:44:17	1 sec	Closed		
80	2025-11-20 17:17:49	Machine 2	Line 1	No Incoming Material		2025-11-20 17:18:10	21 secs	Closed		
81	2025-11-20 17:18:16	Machine 2	Line 1	Maintenance		2025-11-20 17:18:40	24 secs	Closed		
82	2025-11-20 17:18:50	Machine 2	Line 1	Maintenance		2025-11-20 17:22:24	3 mins 34 secs	Closed		
83	2025-11-20 17:22:26	Machine 2	Line 1	Maintenance		2025-11-20 17:46:36	24 mins 10 secs	Closed		
84	2025-11-20 17:47:51	Machine 2	Line 1	Maintenance		2025-11-20 17:48:26	35 secs	Closed		
85	2025-11-20 17:49:26	Machine 2	Line 1	Maintenance		2025-11-20 17:50:01	35 secs	Closed		
86	2025-11-20 17:50:53	Machine 2	Line 1	No Incoming Material		2025-11-20 17:51:10	17 secs	Closed		
87	2025-11-20 17:50:59	Machine 2	Line 1	Maintenance		2025-11-20 17:51:02	3 secs	Closed		
88	2025-11-20 17:51:32	Machine 2	Line 1	Maintenance		2025-11-20 17:51:47	15 secs	Closed		
89	2025-11-20 17:51:36	Machine 2	Line 1	No Incoming Material		2025-11-20 17:51:53	17 secs	Closed		
90	2025-11-20 17:52:01	Machine 2	Line 1	Maintenance	2025-11-20 17:52:04	2025-11-20 17:52:13	12 secs	Closed		
91	2025-11-20 17:54:20	Machine 2	Line 1	Maintenance	2025-11-20 17:54:49	2025-11-20 18:35:26	41 mins 6 secs	Closed		
92	2025-11-20 17:54:58	Machine 2	Line 1	No Incoming Material		2025-11-20 17:55:00	2 secs	Closed		
93	2025-11-20 18:35:28	Machine 2	Line 1	Maintenance	2025-11-20 18:35:29	2025-11-20 18:35:35	7 secs	Closed		
94	2025-11-20 18:35:36	Machine 2	Line 1	Maintenance		2025-11-20 18:35:38	2 secs	Closed		
95	2025-11-20 18:35:41	Machine 2	Line 1	Maintenance	2025-11-20 18:35:42	2025-11-20 18:39:34	3 mins 53 secs	Closed		
96	2025-11-20 18:39:38	Machine 2	Line 1	Maintenance	2025-11-20 18:39:41	2025-11-20 18:39:44	6 secs	Closed		
97	2025-11-20 18:39:46	Machine 2	Line 1	No Incoming Material		2025-11-20 18:39:47	1 sec	Closed		
98	2025-11-20 18:39:54	Machine 2	Line 1	No Incoming Material	2025-11-20 18:39:56	2025-11-20 18:40:04	10 secs	Closed		
99	2025-11-20 18:44:24	Machine 2	Line 1	No Incoming Material		2025-11-20 18:44:25	1 sec	Closed		
100	2025-11-20 18:45:11	Machine 2	Line 1	Maintenance	2025-11-20 18:45:28	2025-11-20 18:45:33	22 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
101	2025-11-20 18:45:17	Machine 2	Line 1	No Incoming Material	2025-11-20 18:45:24	2025-11-20 18:45:40	23 secs	Closed		
102	2025-11-20 18:53:07	Machine 2	Line 1	Maintenance		2025-11-20 18:53:09	2 secs	Closed		
103	2025-11-21 11:01:34	Machine 2	Line 1	Maintenance		2025-11-21 11:32:00	30 mins 26 secs	Closed		
104	2025-11-21 11:38:50	Machine 2	Line 1	Maintenance		2025-11-21 11:39:03	13 secs	Closed		
105	2025-11-21 11:39:14	Machine 2	Line 1	Maintenance		2025-11-21 11:39:20	6 secs	Closed		
106	2025-11-21 11:40:19	Machine 2	Line 1	Maintenance		2025-11-21 11:42:35	2 mins 16 secs	Closed		
107	2025-11-21 11:43:07	Machine 2	Line 1	Maintenance		2025-11-21 12:08:05	24 mins 58 secs	Closed		
108	2025-11-21 12:42:14	Machine 2	Line 1	Maintenance		2025-11-21 12:47:14	5 mins	Closed	Machine 2 esc flow	
109	2025-11-21 12:42:14	Machine 2	Line 1	Maintenance		2025-11-21 12:47:14	5 mins	Closed	Machine 2 esc flow	
110	2025-11-21 12:47:18	Machine 2	Line 1	Maintenance		2025-11-21 14:06:31	1 hr 19 mins	Closed	Machine 2 esc flow	
111	2025-11-21 12:47:18	Machine 2	Line 1	Maintenance		2025-11-21 14:06:31	1 hr 19 mins	Closed	Machine 2 esc flow	
112	2025-11-21 14:06:58	Machine 2	Line 1	Maintenance		2025-11-21 14:07:01	3 secs	Closed		
113	2025-11-21 14:07:02	Machine 2	Line 1	Maintenance		2025-11-21 14:07:50	48 secs	Closed	Machine 2 esc flow	
114	2025-11-21 14:07:52	Machine 2	Line 1	Maintenance		2025-11-21 14:12:42	4 mins 50 secs	Closed	Machine 2 esc flow	
115	2025-11-21 14:07:52	Machine 2	Line 1	Maintenance		2025-11-21 14:12:42	4 mins 50 secs	Closed	Machine 2 esc flow	
116	2025-11-21 14:12:43	Machine 2	Line 1	Maintenance		2025-11-21 14:14:19	1 min 36 secs	Closed		
117	2025-11-21 14:14:26	Machine 2	Line 1	Maintenance		2025-11-21 14:15:37	1 min 11 secs	Closed		
118	2025-11-21 14:15:40	Machine 2	Line 1	Maintenance		2025-11-21 14:17:01	1 min 21 secs	Closed		
119	2025-11-21 14:17:16	Machine 2	Line 1	Maintenance		2025-11-21 14:17:52	36 secs	Closed		
120	2025-11-21 14:17:54	Machine 2	Line 1	Maintenance		2025-11-21 14:18:05	11 secs	Closed		
121	2025-11-21 14:18:06	Machine 2	Line 1	Maintenance		2025-11-21 14:18:10	4 secs	Closed		
122	2025-11-21 14:18:11	Machine 2	Line 1	Maintenance		2025-11-21 14:19:04	53 secs	Closed		
123	2025-11-21 14:19:49	Machine 2	Line 1	Maintenance		2025-11-21 14:30:34	10 mins 45 secs	Closed		
124	2025-11-21 14:29:22	Machine 2	Line 1	No Incoming Material		2025-11-21 14:30:20	58 secs	Closed		
125	2025-11-21 14:30:58	Machine 2	Line 1	No Incoming Material		2025-11-21 14:31:06	8 secs	Closed		
126	2025-11-21 14:33:14	Machine 2	Line 1	Maintenance	2025-11-21 14:33:31	2025-11-21 14:33:39	25 secs	Closed		
127	2025-11-21 14:33:18	Machine 2	Line 1	No Incoming Material	2025-11-21 14:33:28	2025-11-21 14:33:36	18 secs	Closed		

Sr No.	Alert Time	Machine	Line	Problem	Time to Acknowledged	Close Time	DownTime	Status	Escalation	Reason
128	2025-11-21 14:40:23	Machine 2	Line 1	Maintenance	2025-11-21 14:40:27	2025-11-24 17:29:07	3 days 2 hrs 48 mins	Closed	Machine 2 esc flow	
129	2025-11-21 14:40:23	Machine 2	Line 1	Maintenance	2025-11-21 14:40:27	2025-11-24 17:29:07	3 days 2 hrs 48 mins	Closed	Machine 2 esc flow	
130	2025-11-21 14:40:25	Machine 2	Line 1	No Incoming Material	2025-11-24 14:17:27		4 days 20 hrs 48 mins	Closed		
131	2025-11-24 14:33:11	Machine 2	Line 1	Maintenance		2025-11-24 14:39:20	6 mins 9 secs	Closed		
132	2025-11-25 11:56:49	Machine 2	Line 1	Maintenance		2025-11-25 12:03:49	7 mins	Closed	Machine 2 esc flow	
133	2025-11-25 12:04:12	Machine 2	Line 1	Maintenance		2025-11-25 12:09:12	5 mins	Closed	Machine 2 esc flow	
134	2025-11-25 12:04:12	Machine 2	Line 1	Maintenance		2025-11-25 12:09:12	5 mins	Closed	Machine 2 esc flow	
135	2025-11-25 12:09:03	Machine 2	Line 1	Maintenance		2025-11-25 14:27:35	2 hrs 18 mins	Closed	Machine 2 esc flow	
136	2025-11-25 12:09:03	Machine 2	Line 1	Maintenance		2025-11-25 14:27:35	2 hrs 18 mins	Closed	Machine 2 esc flow	
137	2025-11-25 17:13:35	Machine 2	Line 1	Maintenance			18 hrs 15 mins	Started		